

## WHAT IS CLAIMED IS:

1. A scouring body having a surface embossed by thermal molding and made of a textile material of woven or non-woven fibers which is coated using a binder hardened by thermal treatment, wherein at least a portion of the fibers has a crimping of more than 10 arcs per inch and a fiber length of at least 90 mm.
2. The scouring body as recited in Claim 1, wherein the fiber length is greater than the distance of the repeating embossed structures (4) of the surface (3).
3. The scouring body as recited in Claim 1, wherein the portion of fibers having crimping of greater than 10 arcs per inch and a fiber length of at least 90 mm is between 10% and 100% of the fibers of the textile material.
4. The scouring body as recited in Claim 1, wherein the thickness of fibers having crimping of greater than 10 arcs per inch and a fiber length of at least 90 mm is between 1 dtex and 250 dtex.
5. The scouring body as recited in Claim 1, wherein the fibers are made of synthetic polymers.
6. The scouring body as recited in Claim 5, wherein the fibers are made of polyamide, polyester, polypropylene, or viscose.
7. The scouring body as recited in Claim 1, wherein the fibers are made of natural fiber materials.
8. The scouring body as recited in Claim 7, wherein the fibers are made of cotton.

9. The scouring body as recited in one of Claims 1 through 8,  
wherein the fibers are made of a fiber mixture containing approximately 30% polyamide fibers having a thickness of approximately 17 dtex, crimping of approximately 12 arcs per inch and a length of approximately 90 mm.
10. The scouring body as recited in Claim 9,  
wherein the fiber mixture contains approximately 70% polyamide fibers having a thickness of approximately 17 dtex, crimping of approximately 6 arcs per inch and a length of approximately 60 mm.
11. A method for manufacturing a scouring body as recited in one of Claims 1 through 10,  
wherein a hardenable binder is applied at least on one side to a material web (6) made of textile material having at least a portion of fibers having crimping of greater than 10 arcs per inch and a fiber length of at least 90 mm, and the material web (6) is subsequently continuously guided through a heating zone (8, 11, 13).
12. The method as recited in Claim 11,  
wherein the binder is applied by spraying, spreading, padding, or in a bath.
13. The method as recited in Claim 11,  
wherein the binder is applied to one side of a material web (6), the material web (6) is subsequently guided through a first heating zone (8), the binder is then applied to the second side of the material web, and the material web (6) is then guided through at least one second heating zone (11 and/or 13).